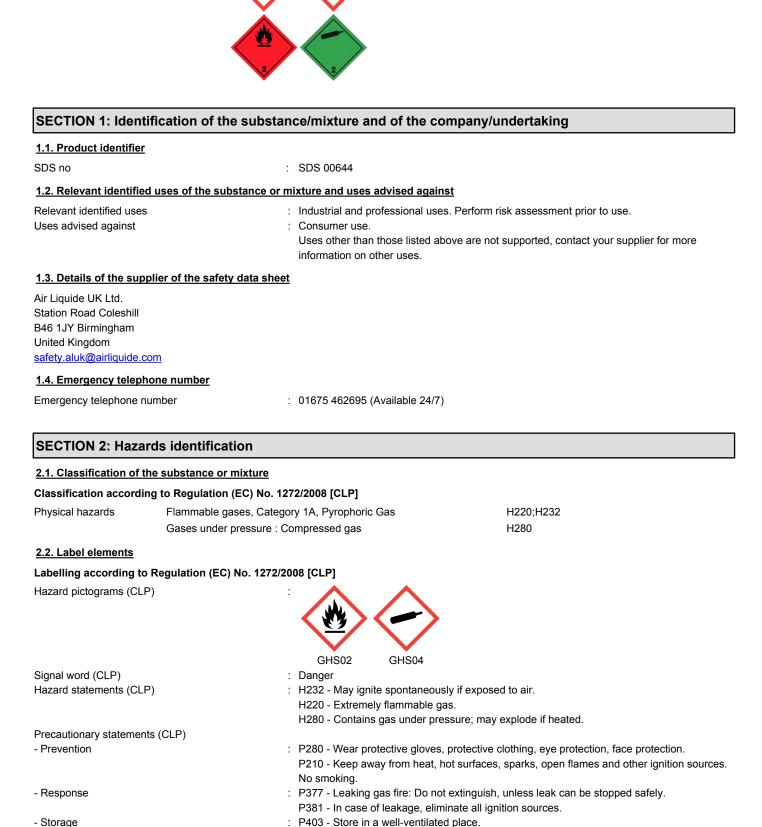


Danger

Safety Data Sheet

20% Silane in Nitrogen

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878 Reference number: SDS 00644 Issue date: 6/30/2016 Revision date: 1/12/2023 Supersedes version of: 8/23/2022 Version: 4.0





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2.3. Other hazards

Asphyxiant in high concentrations. These high concentrations are within the flammability range. Not classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Nitrogen	CAS-No.: 7727-37-9 EC-No.: 231-783-9 EC Index-No.: REACH-no: *1	80	Press. Gas (Comp.), H280
Silane	CAS-No.: 7803-62-5 EC-No.: 232-263-4 EC Index-No.: REACH-no: 01-2119436667-29	20	Flam. Gas 1A - Pyr. Gas, H220;H232 Press. Gas (Liq.), H280

Full text of H- and EUH-statements: see section 16

Contains no other components or impurities which will influence the classification of the product.

*1: Listed in Annex IV / V REACH, exempted from registration.

*3: Registration not required: Substance manufactured or imported < 1t/y.

SECTION 4: First aid measures

4.1. Description of first aid measures

- Inhalation	 Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing stopped.
- Skin contact	: Adverse effects not expected from this product.
- Eye contact	: Adverse effects not expected from this product.
- Ingestion	: Ingestion is not considered a potential route of exposure.
4.2. Most important symptoms	and effects, both acute and delayed
	In high concentrations may cause asphyxiation. Symptoms may include loss of

In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. See section 11.

4.3. Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measur	es	
5.1. Extinguishing media		
 Suitable extinguishing media Unsuitable extinguishing media 	Shutting off the source of the gas is the preferred method of control.Do not use water jet to extinguish.	
5.2. Special hazards arising from the substance or mixture		
Specific hazards	: Exposure to fire may cause containers to rupture/explode.	



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Hazardous combustion products	: Silica dust (inert - but may irritate respiratory tract and eyes).
5.3. Advice for firefighters	
Specific methods	 Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems. If possible, stop flow of product. Use water spray or fog to knock down fire fumes if possible. Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire. Move containers away from the fire area if this can be done without risk.
Special protective equipment for fire fighters	 In confined space use self-contained breathing apparatus. Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters. Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask. Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	: Act in accordance with local emergency plan.
	Try to stop release.
	Evacuate area.
	Eliminate ignition sources.
	Ensure adequate air ventilation.
	Stay upwind.
	See section 8 of the SDS for more information on personal protective equipment.
For emergency responders	: Monitor concentration of released product.
	Consider the risk of potentially explosive atmospheres.
	Wear self-contained breathing apparatus when entering area unless atmosphere is proved
	to be safe.
	See section 5.3 of the SDS for more information.
6.2. Environmental precautions	
	Try to stop release.
6.3. Methods and material for containment	nt and cleaning up
	Ventilate area.
6.4 Reference to other sections	

6.4. Reference to other sections

See also sections 8 and 13.



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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Safe use of the product :	Gas cabinets, rooms or indoor areas where product is stored or used shall be protected by an automatic sprinkler system. Do not breathe gas. Avoid release of product into atmosphere. The product must be handled in accordance with good industrial hygiene and safety procedures. Only experienced and properly instructed persons should handle gases under pressure. Consider pressure relief device(s) in gas installations. Ensure the complete gas system was (or is regularily) checked for leaks before use. Do not smoke while handling product. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt. Avoid suck back of water, acid and alkalis. Assess the risk of potentially explosive atmospheres and the need for explosion-proof equipment. Purge air from system before introducing gas. Take precautionary measures against static discharge. Keep away from ignition sources (including static discharges). Consider the use of only non-sparking tools.
Safe handling of the gas receptacle :	Ensure equipment is adequately earthed. Refer to supplier's container handling instructions. Do not allow backfeed into the container. Protect containers from physical damage; do not drag, roll, slide or drop. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. If user experiences any difficulty operating valve discontinue use and contact supplier. Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. Keep container valve outlets clean and free from contaminants particularly oil and water. Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment. Close container valve after each use and when empty, even if still connected to equipment. Never attempt to transfer gases from one cylinder/container to another. Never use direct flame or electrical heating devices to raise the pressure of a container. Do not remove or deface labels provided by the supplier for the identification of the content of the container. Suck back of water into the container must be prevented. Open valve slowly to avoid pressure shock.
7.2. Conditions for safe storage, including any inco	ompatibilities
	Observe all regulations and local requirements regarding storage of containers. Containers should not be stored in conditions likely to encourage corrosion. Container valve guards or caps should be in place. Containers should be stored in the vertical position and properly secured to prevent them from falling over. Stored containers should be periodically checked for general condition and leakage. Keep container below 50°C in a well ventilated place. Store containers in location free from fire risk and away from sources of heat and ignition. Keep away from combustible materials. Segregate from oxidant gases and other oxidants in store. All electrical equipment in the storage areas should be compatible with the risk of a potentially explosive atmosphere.

7.3. Specific end use(s)



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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Silane (7803-62-5)		
DNEL: Derived no effect level (Workers)		
Acute - systemic effects, inhalation		0.67 mg/m ³
Long-term - systemic effects, inhalation	I	0.67 mg/m ³
PNEC (Predicted No-Effect Concentration)	: None establi	shed.
8.2. Exposure controls		
8.2.1. Appropriate engineering controls		
	Product to be Systems unc Ensure expo Gas detector	quate general and local exhaust ventilation. e handled in a closed system. ler pressure should be regularily checked for leakages. sure is below occupational exposure limits (where available). rs should be used when flammable gases/vapours may be released. use of a work permit system e.g. for maintenance activities.
8.2.2. Individual protection measures, e.	g. personal protective ed	quipment
Eye/face protection	risks related The following PPE complia	sment should be conducted and documented in each work area to assess the to the use of the product and to select the PPE that matches the relevant risk. g recommendations should be considered: ant to the recommended EN/ISO standards should be selected. glasses with side shields.
	Standard EN	166 - Personal eye-protection - specifications.
 Skin protection Hand protection 		g gloves when handling gas containers. I 388 - Protective gloves against mechanical risk, performance level 1 or highe
- Other	: Consider the Standard EN Standard EN Wear safety	use of flame resistant anti-static safety clothing. I ISO 14116 - Limited flame spread materials. I 1149-5 - Protective clothing: Electrostatic properties. shoes while handling containers. I ISO 20345 - Personal protective equipment - Safety footwear.
 Respiratory protection 	: Gas filters m contaminant Use gas filter period, e.g. c Gas filters do Never use ar substance du	ay be used if all surrounding conditions e.g. type and concentration of the (s) and duration of use are known. rs with full face mask, where exposure limits may be exceeded for a short-term connecting or disconnecting containers. to not protect against oxygen deficiency. ny kind of filtering respiratory protection equipment when working with this use to it having poor or no warning properties.
Thermal hazards		tion to the above sections.
8.2.3. Environmental exposure controls		
		I regulations for restriction of emissions to the atmosphere. See section 13 for nods for waste gas treatment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	
- Physical state at 20°C / 101.3kPa	: Gas.
- Colour	: Colourless.
Odour	: Odourless.
Melting point / Freezing point	: Not applicable for gas mixtures.

Air Liquide

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Boiling point	: Not applicable for gas mixtures.
	It is technically not possible to determine the boiling point or range of this mixture.
	Component with lowest boiling point: Nitrogen -196 °C
Flammability	: Flammability range not available.
	Extremely flammable gas.
Lower explosion limit	: Calculated value: 7.00%
Upper explosion limit	: No test data or calculation method available.
Flash point	: Not applicable for gas mixtures.
Auto-ignition temperature	: Not known.
Decomposition temperature	: Not applicable.
рН	: Not applicable for gas mixtures.
Viscosity, kinematic	: Not applicable.
Water solubility [20°C]	: Mixture is partially soluble in water
Partition coefficient n-octanol/water (Log Kow)	: Not applicable for gas mixtures.
Vapour pressure [20°C]	: Not applicable.
Vapour pressure [50°C]	: Not applicable.
Density and/or relative density	: Not applicable.
Relative vapour density (air=1)	: Lighter or similar to air.
Particle characteristics	: Not applicable.

9.2.1. Information with regard to physical hazard classes		
Explosive properties Explosion limits Oxidising properties	Not applicable.Flammability range not available.Not applicable.	
9.2.2. Other safety characteristics		
Molar mass Evaporation rate Other data	 Not applicable for gas mixtures. Not applicable for gas mixtures. None. 	

SECTION 10: Stability and reactivity

10.1. Reactivity	
	No reactivity hazard other than the effects described in sub-sections below. Data for mixture are not available.
	This mixture contains components with the following reactivity : Can form explosive mixture with air. May react violently with oxidants. Can ignite spontaneously in air (fire cannot be put out). Can form spontaneous, violently explosive mixture in air.
10.2. Chemical stability	
	Stable under normal conditions.
10.3. Possibility of hazardous reactions	
	Can form explosive mixture with air.
	May react violently with oxidants.
	Can ignite spontaneously in air (fire cannot be put out). Can form spontaneous, violently explosive mixture in air.
10.4. Conditions to avoid	
	Keep away from heat/sparks/open flames/hot surfaces. – No smoking. Avoid moisture in installation systems.
10.5. Incompatible materials	
	Air, Oxidisers.
	For additional information on compatibility refer to ISO 11114.



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10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity	: Classification criteria are not met.
Silane (7803-62-5)	
LC50 Inhalation - Rat [ppm]	9500 ppm/4h
Skin corrosion/irritation	No known effects from this product.
Serious eye damage/irritation	: No known effects from this product.
Respiratory or skin sensitisation	: No known effects from this product.
Germ cell mutagenicity	: No known effects from this product.
Carcinogenicity	: No known effects from this product.
Toxic for reproduction : Fertility	: No known effects from this product.
Toxic for reproduction : unborn child	: No known effects from this product.
STOT-single exposure	: No known effects from this product.
STOT-repeated exposure	: No known effects from this product.
Aspiration hazard	: Not applicable for gases and gas mixtures.
11.2. Information on other hazards	

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Assessment	No ecological damage caused by this product.
EC50 48h - Daphnia magna [mg/l]	No data available.
EC50 72h - Algae [mg/l]	No data available.
LC50 96 h - Fish [mg/l]	No data available.

Silane (7803-62-5)

EC50 48h - Daphnia magna [mg/l]	No data available.
EC50 72h - Algae [mg/l]	No data available.
LC50 96 h - Fish [mg/l]	No data available.

Nitrogen (7727-37-9)	
EC50 48h - Daphnia magna [mg/l]	No data available.
EC50 72h - Algae [mg/l]	No data available.
LC50 96 h - Fish [mg/l]	No data available.
12.2. Persistence and degradability	
Assessment	: No ecological damage caused by this product.
12.3. Bioaccumulative potential	
Assessment	: No data available.



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<u>12.4. Mobility in soil</u>	
Assessment	: No data available.
Assessment	: No ecological damage caused by this product.
12.5. Results of PBT and vPvB assessment	
Assessment	: Not classified as PBT or vPvB.
12.6. Endocrine disrupting properties	
Assessment	:
12.7. Other adverse effects	
Other adverse effects	: No known effects from this product.
Effect on the ozone layer	: No effect on the ozone layer.
Effect on global warming	: No known effects from this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

List of hazardous waste codes (from Commission Decision 2000/532/EC as amended)	 Contact supplier if guidance is required. Do not discharge into areas where there is a risk of forming an explosive mixture with air. Waste gas should be flared through a suitable burner with flash back arrestor. Do not discharge into any place where its accumulation could be dangerous. Ensure that the emission levels from local regulations or operating permits are not exceeded. Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at http://www.eiga.org for more guidance on suitable disposal methods. Return unused product in original container to supplier. 16 05 04 *: Gases in pressure containers (including halons) containing hazardous substances.
13.2. Additional information	
	External treatment and disposal of waste should comply with applicable local and/or

national regulations.

SECTION 14: Transport information	
14.1. UN number or ID number	
In accordance with ADR / RID / IMDG / IATA / ADN UN-No.	: 1954
14.2. UN proper shipping name	
Transport by road/rail (ADR/RID) Transport by air (ICAO-TI / IATA-DGR) Transport by sea (IMDG)	 COMPRESSED GAS, FLAMMABLE, N.O.S. (Nitrogen, Silane) Compressed gas, flammable, n.o.s. (Nitrogen, Silane) COMPRESSED GAS, FLAMMABLE, N.O.S. (Nitrogen, Silane)
14.3. Transport hazard class(es)	
Labelling	
	2.1 : Flammable gases.
Transport by road/rail (ADR/RID)	2.2 : Non-flammable, non-toxic gases.
Class Classification code	: 2 : 1A
Hazard identification number	: 20



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Tunnel Restriction	: E - Passage forbidden through tunnels of category E
Transport by air (ICAO-TI / IATA-DGR)	
Class / Div. (Sub. risk(s))	: 2.1 (2.2)
Transport by sea (IMDG)	
Class / Div. (Sub. risk(s))	: 2.1 (2.2)
Emergency Schedule (EmS) - Fire	: F-C
Emergency Schedule (EmS) - Spillage	: S-V
14.4. Packing group	
Transport by road/rail (ADR/RID)	: Not applicable.
Transport by air (ICAO-TI / IATA-DGR)	: Not applicable.
Transport by sea (IMDG)	: Not applicable.
14.5. Environmental hazards	
Transport by road/rail (ADR/RID)	: None.
Transport by air (ICAO-TI / IATA-DGR)	: None.
Transport by sea (IMDG)	: None.
14.6. Special precautions for user	
Packing Instruction(s)	
Transport by road/rail (ADR/RID)	: P200.
Transport by air (ICAO-TI / IATA-DGR)	
Passenger and Cargo Aircraft	: 200.
Cargo Aircraft only	: 200.
Transport by sea (IMDG)	: P200.
Special transport precautions	: Avoid transport on vehicles where the load space is not separated from the driver's
	compartment.
	Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in
	the event of an accident or an emergency.
	Before transporting product containers:
	 Ensure there is adequate ventilation. Ensure that containers are firmly secured.
	- Ensure valve is closed and not leaking.
	- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
	- Ensure valve protection device (where provided) is correctly fitted.
14.7. Maritime transport in bulk according to IMO	instruments
	Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations	
Restrictions on use	: None. Contains no substance on the REACH candidate list.
Other information, restriction and prohibition regulations Seveso Directive : 2012/18/EU (Seveso III)	 Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals. Covered.
National regulations	
Regulatory reference	: Ensure all national/local regulations are observed.
15.2. Chemical safety assessment	
	A CSA does not need to be carried out for this product.



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SECTION 16: Other informatio	n
Indication of changes	: Safety data sheet in accordance with commission regulation (EU) No 2020/878.
Abbreviations and acronyms	 ATE - Acute Toxicity Estimate. CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008. REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006. EINECS - European Inventory of Existing Commercial Chemical Substances. CAS# - Chemical Abstract Service number. PPE - Personal Protection Equipment. LC50 - Lethal Concentration to 50 % of a test population. RMM - Risk Management Measures. PBT - Persistent, Bioaccumulative and Toxic. vPvB - Very Persistent and Very Bioaccumulative. STOT- SE : Specific Target Organ Toxicity - Single Exposure. CSA - Chemical Safety Assessment. EN - European Agreement concerning the International Carriage of Dangerous Goods by Road. IATA - International Air Transport Association. IMDG code - International Maritime Dangerous Goods. RID - Regulations concerning the International Carriage of Dangerous Goods by Road. WGK - Water Hazard Class. STOT - RE : Specific Target Organ Toxicity - Repeated Exposure. UN - United Formula Identifier.
Training advice Further information	 Ensure operators understand the flammability hazard. Classification using data from databases maintained by the European Industrial Gases Association (EIGA). Data is maintained in EIGA doc 169 : 'Classification and Labelling Guide', downloadable at : http://www.eiga.eu. Classification in accordance with the procedures and calculation methods of Regulation (EC) 1272/2008 (CLP).

Full text of H- and EUH-statements	
Flam. Gas 1A - Pyr. Gas	Flammable gases, Category 1A, Pyrophoric Gas
H220	Extremely flammable gas.
H232	May ignite spontaneously if exposed to air.
H280	Contains gas under pressure; may explode if heated.
Press. Gas (Comp.)	Gases under pressure : Compressed gas
Press. Gas (Liq.)	Gases under pressure : Liquefied gas

DISCLAIMER OF LIABILITY

: Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out. Details given in this document are believed to be correct at the time of going to press.

Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

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